



Vestfrost Solutions is working towards reaching the UN - Global Sustainable Development Goals by 2030.

The Sustainable Development Goals are the blueprint to achieve a better and more sustainable future for all.

In order to implement Goal no 12 "Responsible Consumption and Production", this manual has been printed on recycled paper.



Technical manual VLS 204A/304A/354A/404/504A AC



WARNING

As the appliance contains flammable refrigerant, as stated on nameplate, it is essential to ensure that the refrigerant pipes are not damaged.

The quantity and type of the refrigerant used in your appliance is indicated on the rating plate.

Standard EN378 specifies that the room in which you install your appliance must have a volume of 1m³ per 8 g of hydrocarbon refrigerant used in the appliances. This is to avoid the formation of flammable gas/air mixtures in the room where the appliance is located in the event of a leak in the refrigerant circuit.

WARNING:

Ventilation openings in the appliance or in built-in structures must be kept clear.

WARNING:

Do not use other mechanical devices or means to accelerate the defrosting process or to remove rime other than those recommended by the manufacturer.

WARNING:

Do not damage the refrigerant system.

WARNING:

Do not use **electrical appliances** inside the refrigerated storage compartment, unless they are of a type recommended by the manufacturer

WARNING:

Do not expose the appliance to rain, and secure not splashing water when cleaning the floor.

WARNING:

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack experience and knowledge, unless they have been given supervision or instructions concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance

WARNING:

Children must not play with, on, or around the appliance.

WARNING:

Children must not clean the appliance or carry out general maintenance unless they are at least 8 years old and are being supervised.

WARNING:

Danger risk of fire or explosion. Flammable refrigerant used, as stated on nameplate. To be repaired only by trained personnel.



WARNING:

Do not store explosive substances such as aerosol cans with a flammable propellant in this appliance.

WARNING:

Sharp edges on cabinet, compressor compartment, evaporator, ventilation cover and on internal equipment can occur. Please be aware to avoid injury.

WARNING:

The condenser on the back of the appliance will in some cases have a hot surface. Please be aware to avoid injury.

WARNING:

Appliance use flammable insulation blowing gas.

For information about safe disposal, please contact your local disposal service.

See section for Disposal.

Perform the following steps to prevent ESD damage:

- Use a wired ESD wrist strap that is properly grounded. Touching the chassis before handling parts does not ensure adequate ESD protection on parts sensitive to ESD damage.
- Handle all static-sensitive components in a static-safe area. If possible, use anti-static floor pads and workbench pads.
- When unpacking a static-sensitive component from its shipping carton, do not remove the component from the anti-static packing material until you are ready to install the component. Before unwrapping the antistatic packaging, ensure that you discharge static electricity from your body.
- Before transporting a static-sensitive component, place it in an anti-static container or packaging.





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Periodic preventive maintenance checks

Daily Check:

Monitor Temperature. Lid fits and lock tight to cabinet Lid gasket not faulty.

Weekly maintenance:

Remove any water at the bottom of the refrigerator with a cloth.
Wipe of water droplets on the inside wall.

Monthly maintenance:

Clean grille for compressor compartment. Clean the refrigerator with lukewarm water and mild detergent.

Yearly maintenance:

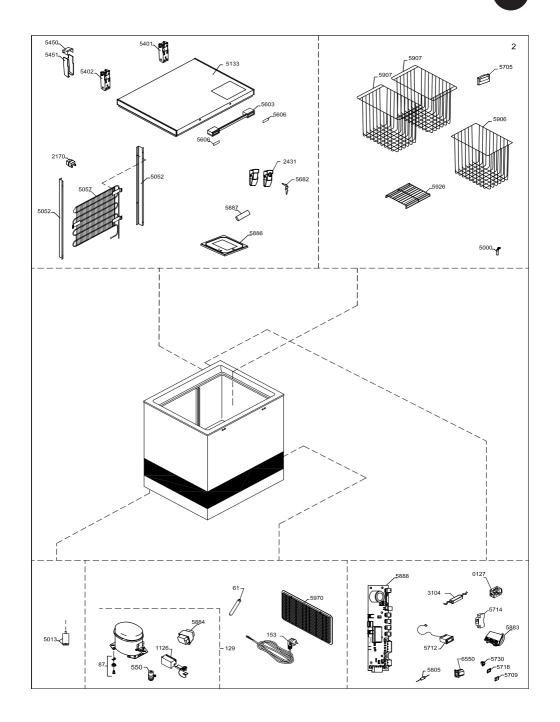
Check electrical connections and components.

PQS Code	Model	PQS Performance specifications Specification reference:	PQS Independent type-testing protocol Product verification protocol:
E003/109	VLS 204A AC	E003/RF03.4	E003/RF03-VP.3
E003/110	VLS 304A AC	E003/RF03.4	E003/RF03-VP.3
E003/111	VLS 354A AC	E003/RF03.4	E003/RF03-VP.3
E003/112	VLS 404A AC	E003/RF03.4	E003/RF03-VP.3
E003/113	VLS 504A AC	E003/RF03.4	E003/RF03-VP.3



Spare part list VLS204A AC

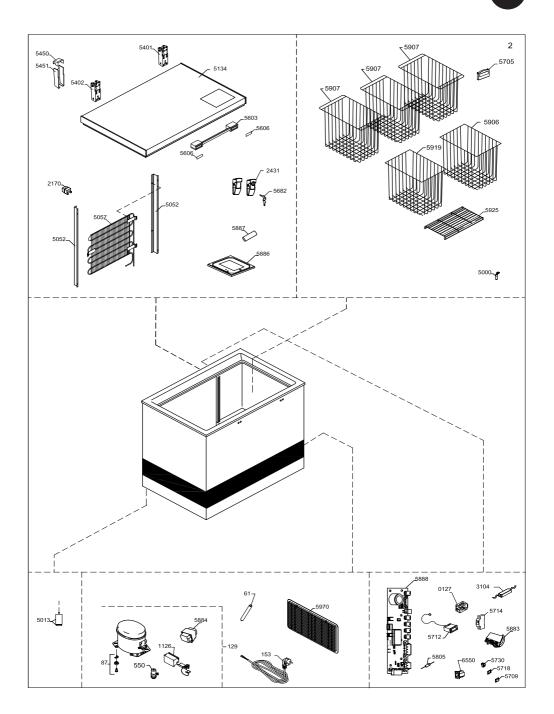
Position	Item number	Item name
0061	0-6538001	Filter drier.
0087	0-6038175	Base plate fittings, complete
0127	7060265	Relay
0129	8-036510018	Compressor - HXK80AT , Complete,
0153	7535234	Mains lead/Power cord UK plug with angled C13 connector
0153	7535250	Power cord
0153	7535254	Power cord EU H05VV-F 3G1 C13 jack 90° black 2500mm EU-plug
0550	6520510	Run cap. 4uF/4,8 receptacles
1126	0-A921012	Cover + wirring clamp
2170	0-A9301260103	Distance piece
2431	A915010	Lock complete snap locks
3104	7020508	PSU kit VDC-24060A0696, 1xTyco/2p 1xTyco/4p 100+250mm
5000	3010049	Drain plug
5013	3040400	Adjustable foot
5052	2041300	Fittings for condenser
5057	6010479	WOT condenser
5133	5000901676113	Lid foamed without handle/hinges
5401	1510133	Hinge
5402	1510136	Hinge with spring
5450	3011135-01	Top part for hinge cover
5451	3010032-01	Bottom part for hinge cover
5603	8471782	Handle
5606	8090054	Inlay for handle,
5606	8090342-94	Inlay for handle,
5682	1510255	Nikel-plated Key
5705	7020406	Temperature monitoring device Fridge-Tag 2E
5709	7060104	Frame for cover rocker switch bezel
5712	702090041	Safety, Thermostat XR01CH incl. sensor
5714	7060275	Overcurrent circuit breaker
5718	7060105	Rocker Switch Cover
5730	7020245	"on-off" switch
5805	7060008	Diode 3A
5883	7020475	Voltage stabiliser controller thyratron MFSL 110-285V 50Hz
5884	7020476	Voltage stabilizer transformer thyratron MFSL 110-285V 50Hz
5886	7090504	Peacock controller including display unit
5887	7060227	Battery to EMS
5888	7021045	Connection board
5906	3510016	Basket 275 mm
5907	3510015	Basket 236 mm
5926	3510032	Bottom grating
5970	3010308-01	Motor screen
6550	7080143	Connector





Spare part list VLS304A AC

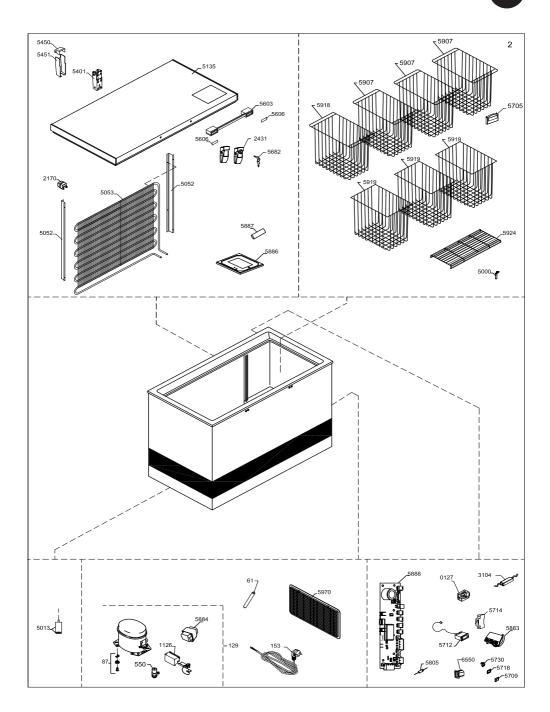
Position	Item number	Item name	
0061	0-6538001	Filter drier,	
0087	0-6038175	Base plate fittings, complete	
0127	7060265	Relay	
0129	8-036510018	Compressor - HXK80AT , Complete,	
0153	7535234	Mains lead/Power cord UK plug with angled C13 connector	
0153	7535250	Power cord	
0153	7535254	Power cord EU H05VV-F 3G1 C13 jack 90° black 2500mm EU-plug	
0550	6520510	Run cap. 4uF/4,8 receptacles	
1126	0-A921012	Cover + wirring clamp	
2170	0-A9301260103	Distance piece	
2431	A915010	Lock complete snap locks	
3104	7020508	PSU kit VDC-24060A0696, 1xTyco/2p 1xTyco/4p 100+250mm	
5000	3010049	Drain plug	
5013	3040400	Adjustable foot	
5052	2041300	Fittings for condenser	
5057	6010479	WOT condenser	
5134	5000901676163	Lid foamed without handle/hinges	
5401	1510133	Hinge	
5402	1510137	Hinge with spring	
5450	3011135-01	Top part for hinge cover	
5451	3010032-01	Bottom part for hinge cover	
5603	8471782	Handle	
5606	8090054	Inlay for handle,	
5606	8090342-94	Inlay for handle,	
5682	1510255	Nikel-plated Key	
5705	7020406	Temperature monitoring device Fridge-Tag 2E	
5709	7060104	Frame for cover rocker switch bezel	
5712	702090041	Safety, Thermostat XR01CH incl. sensor	
5714	7060275	Overcurrent circuit breaker	
5718	7060105	Rocker Switch Cover	
5730	7020245	"on-off" switch	
5805	7060008	Diode 3A	
5883	7020475	Voltage stabiliser controller thyratron MFSL 110-285V 50Hz	
5884	7020476	Voltage stabilizer transformer thyratron MFSL 110-285V 50Hz	
5886	7090504	Peacock controller including display unit	
5887	7060227	Battery to EMS	
5888	7021045	Connection board	
5906	3510016	Basket 275 mm	
5907	3510015	Basket 236 mm	
5919	3520056	Basket 225 mm	
5925	3510031	Bottom grating	
5970	3010308-01	Motor screen	
6550	7080143	Connector	





Spare part list VLS354A AC

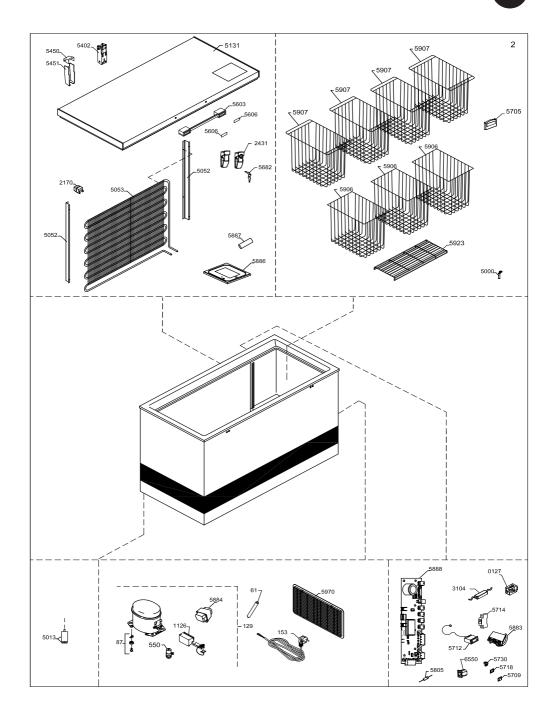
Position	Item number	Item name	
0061	0-6538001	Filter drier,	
0087	0-6038175	Base plate fittings, complete	
0127	7060265	Relay	
0129	8-036510018	Compressor - HXK80AT , Complete,	
0153	7535234	Mains lead/Power cord UK plug with angled C13 connector	
0153	7535250	Power cord	
0153	7535254	Power cord EU H05VV-F 3G1 C13 jack 90° black 2500mm EU-plug	
0550	6520510	Run cap. 4uF/4,8 receptacles	
1126	0-A921012	Cover + wirring clamp	
2170	0-A9301260103	Distance piece	
2431	A915010	Lock complete snap locks	
3104	7020508	PSU kit VDC-24060A0696, 1xTyco/2p 1xTyco/4p 100+250mm	
5000	3010049	Drain plug	
5013	3040400	Adjustable foot	
5052	2040504	Fittings for condenser	
5053	6010068	WOT condenser	
5135	5000901676213	Lid foamed without handle/hinges	
5402	1510135	Hinge with spring	
5450	3011135-01	Top part for hinge cover	
5451	3010032-01	Bottom part for hinge cover	
5603	8471782	Handle	
5606	8090054	Inlay for handle,	
5606	8090342-94	Inlay for handle,	
5682	1510255	Nikel-plated Key	
5705	7020406	Temperature monitoring device Fridge-Tag 2E	
5709	7060104	Frame for cover rocker switch bezel	
5712	702090041	Safety, Thermostat XR01CH incl. sensor	
5714	7060275	Overcurrent circuit breaker	
5718	7060105	Rocker Switch Cover	
5730	7020245	"on-off" switch	
5805	7060008	Diode 3A	
5883	7020475	Voltage stabiliser controller thyratron MFSL 110-285V 50Hz	
5884	7020476	Voltage stabilizer transformer thyratron MFSL 110-285V 50Hz	
5886	7090504	Peacock controller including display unit	
5887	7060227	Battery to EMS	
5888	7021045	Connection board	
5907	3510015	Basket 236 mm	
5918	3520055	Basket, 190 mm	
5919	3520056	Basket 225 mm	
5924	3510030	Bottom grating	
5970	3010308-01	Motor screen	
6550	7080143	Connector	





Spare part list VLS404A AC

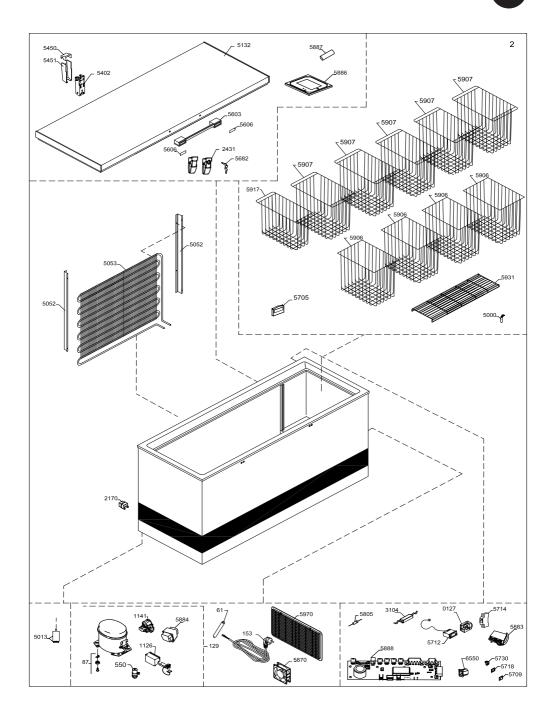
Position	Item number	Item name
0061	0-6538001	Filter drier,
0087	0-6038175	Base plate fittings, complete
0127	7060265	Relay
0129	8-036510018	Compressor - HXK80AT , Complete,
0153	7535234	Mains lead/Power cord UK plug with angled C13 connector
0153	7535250	Power cord
0153	7535254	Power cord EU H05VV-F 3G1 C13 jack 90° black 2500mm EU-plug
0550	6520510	Run cap. 4uF/4,8 receptacles
1126	0-A921012	Cover + wirring clamp
2170	0-A9301260103	Distance piece
2431	A915010	Lock complete snap locks
3104	7020508	PSU kit VDC-24060A0696, 1xTyco/2p 1xTyco/4p 100+250mm
5000	3010049	Drain plug
5013	3040400	Adjustable foot
5052	2040504	Fittings for condenser
5053	6010068	WOT condenser
5131	5000901676243	Lid foamed without handle/hinges
5402	1510135	Hinge with spring
5450	3011135-01	Top part for hinge cover
5451	3010032-01	Bottom part for hinge cover
5603	8471782	Handle
5606	8090054	Inlay for handle,
5606	8090342-94	Inlay for handle,
5682	1510255	Nikel-plated Key
5705	7020406	Temperature monitoring device Fridge-Tag 2E
5709	7060104	Frame for cover rocker switch bezel
5712	702090041	Safety, Thermostat XR01CH incl. sensor
5714	7060275	Overcurrent circuit breaker
5718	7060105	Rocker Switch Cover
5730	7020245	"on-off" switch
5805	7060008	Diode 3A
5883	7020475	Voltage stabiliser controller thyratron MFSL 110-285V 50Hz
5884	7020476	Voltage stabilizer transformer thyratron MFSL 110-285V 50Hz
5886	7090504	Peacock controller including display unit
5887	7060227	Battery to EMS
5888	7021045	Connection board
5906	3510016	Basket 275 mm
5907	3510015	Basket 236 mm
5923	3510028	Bottom grating
5970	3010308-01	Motor screen
6550	7080143	Connector





Spare part list VLS504A AC

0061 0-6538001 Filter drier, 0087 0-6038175 Base plate fittings, complete 0127 7060265 Relay 0129 8-03606510309 Compressor - HXK12AT , Complete, 0153 7535234 Mains lead/Power cord UK plug with angled C13 connector 0153 7535250 Power cord 0153 7535254 Power cord EU H05VV-F 3G1 C13 jack 90° black 2500mm EU-plu 0550 6520510 Run cap. 4uF/4,8 receptacles 1126 0-A921012 Cover + wirring clamp	
0127 7060265 Relay 0129 8-03606510309 Compressor - HXK12AT , Complete, 0153 7535234 Mains lead/Power cord UK plug with angled C13 connector 0153 7535250 Power cord 0153 7535254 Power cord EU H05VV-F 3G1 C13 jack 90° black 2500mm EU-plugen 0550 6520510 Run cap. 4uF/4,8 receptacles 1126 0-A921012 Cover + wirring clamp	
0127 7060265 Relay 0129 8-03606510309 Compressor - HXK12AT , Complete, 0153 7535234 Mains lead/Power cord UK plug with angled C13 connector 0153 7535250 Power cord 0153 7535254 Power cord EU H05VV-F 3G1 C13 jack 90° black 2500mm EU-plu 0550 6520510 Run cap. 4uF/4,8 receptacles 1126 0-A921012 Cover + wirring clamp	
0129 8-03606510309 Compressor - HXK12AT , Complete, 0153 7535234 Mains lead/Power cord UK plug with angled C13 connector 0153 7535250 Power cord 0153 7535254 Power cord EU H05VV-F 3G1 C13 jack 90° black 2500mm EU-plugent 0550 6520510 Run cap. 4uF/4,8 receptacles 1126 0-A921012 Cover + wirring clamp	
0153 7535250 Power cord 0153 7535254 Power cord EU H05VV-F 3G1 C13 jack 90° black 2500mm EU-plut 0550 6520510 Run cap. 4uF/4,8 receptacles 1126 0-A921012 Cover + wirring clamp	
0153 7535250 Power cord 0153 7535254 Power cord EU H05VV-F 3G1 C13 jack 90° black 2500mm EU-plus 0550 6520510 Run cap. 4uF/4,8 receptacles 1126 0-A921012 Cover + wirring clamp	
0550 6520510 Run cap. 4uF/4,8 receptacles 1126 0-A921012 Cover + wirring clamp	
0550 6520510 Run cap. 4uF/4,8 receptacles 1126 0-A921012 Cover + wirring clamp	q
1126 0-A921012 Cover + wirring clamp	•
0. " 1 1 " DTO '	
1141 6520511 Starting device PTC	
2170 0-A9301260103 Distance piece	
2431 A915010 Lock complete snap locks	
3104 7020508 PSU kit VDC-24060A0696, 1xTyco/2p 1xTyco/4p 100+250mm	
5000 3010049 Drain plug	
5013 3040400 Adjustable foot	
5052 2040504 Fittings for condenser	
5053 6010068 WOT condenser	
5132 5000901676293 Lid foamed without handle/hinges	
5402 1510136 Hinge with spring	
5450 3011135-01 Top part for hinge cover	
5451 3010032-01 Bottom part for hinge cover	
5603 8471782 Handle	
5606 8090054 Inlay for handle,	
5606 8090342-94 Inlay for handle,	
5682 1510255 Nikel-plated Key	
5705 7020406 Temperature monitoring device Fridge-Tag 2E	
5709 7060104 Frame for cover rocker switch bezel	
5712 702090041 Safety, Thermostat XR01CH incl. sensor	
5714 7060275 Overcurrent circuit breaker	
5718 7060105 Rocker Switch Cover	
5730 7020245 "on-off" switch	
5805 7060008 Diode 3A	
5870 7090477 Fan	
5883 7020475 Voltage stabiliser controller thyratron MFSL 110-285V 50Hz	
5886 7090504 Peacock controller including display unit	
5887 7060227 Battery to EMS	
5888 7021045 Connection board	
5906 3510016 Basket 275 mm	
5907 3510015 Basket 236 mm	
5917 3510537 Basket 117 mm	
5931 3510523 Bottom grating	
5970 3010308-01 Motor screen	





Vital components

Position	n Item no	Description	
VLS204 0129	- 404A AC 8-036510018	Compressor	
VLS504. 0129	A AC 8-03606510309	Compressor	0 559
5712	702090041	Safety thermostat XR01CH incl. sensor	
0550	6520510	Run capacitor	
1126	0-A921012	Cover &wiring clamp	
VLS504. 5870	A AC 7090477	Fan	
5883 5884	7020475 7020476	Controller Thyratron Transformer Thyratron	



Health and safety guidance – Warning!

Before any repair job be aware of following!

WARNING:

Before servicing or cleaning the appliance, disconnect it from power source.



WARNING:

Danger risk of fire or explosion. Flammable refrigerant used. To be repaired only by trained personnel.





Required basic tools

1.Flexible socket wrench - size 7+13mm

2.Nose plier

3.Screwdriver - size 1,0x6,0 + 0,6x3,5

4. Phillips screwdriver

5.Torx screwdriver - size T10 + T20

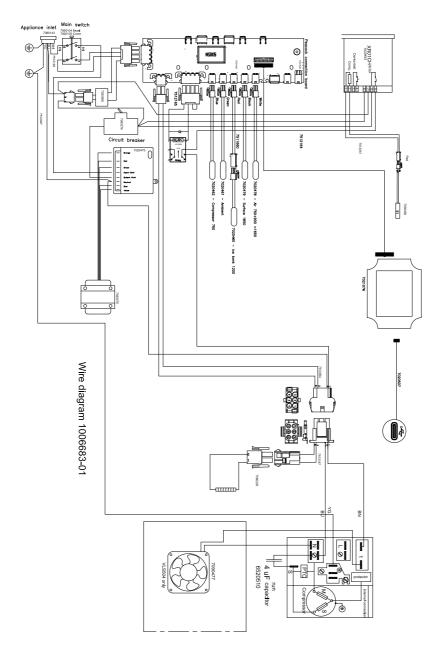
6.Clamp meter

7.Multimeter

Proposed additional service kit/items Sealing kit Tar tape Extra self-tapping screws



Wire diagram





Voltage stabilizers

Getting to know your appliance

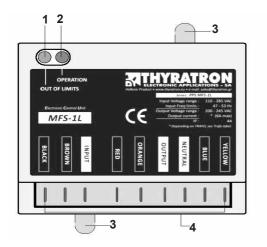
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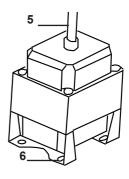
Product features:

- Voltage stabilizer
- Voltage, Frequency and current supervisor
- Intelligent ambient temperature protection
- Intelligent Time delay 3'30"+0"to30" random
- Surge protection
- Reconnecting Voltage Hysteresis
- Zero Crossing
- · Soft Start
- · Zero current change over

Electronic Control Unit - ECU & Trafo

(1): "OUT OF LIMITS" led (Red) (3), (6): Mounting points (2): "OPERATION" led (Green) (4): Fast on terminals (5):Connection cables - Fast On female terminal





LED - Indication

Event	Red LED	Green LED
Normal operation	Off	On
4 minutes delay	Blink slow	Off
Frequency out of limits	Blink fast	Off
Temperature out of limits	Blink slow	Blink slow
PPS MFS Failure or No Power	Off	Off

Voltage stabilizasion

Output Voltage Limits	
PPS MFS-L performs voltage correction and stabilization using Autotransformer, Relays and Triacs. PPS MFS-L makes switching in order to keep the output voltage within limits.	200 - 245 VAC ±2%

Voltage & frequency monitoring

Input Voltage lir	nits
PPS MFS-L monitors voltage and frequency of main power and cuts off the output when the values of main power (voltage or frequency) come out of limits.	60 - 415 VAC

	Input frequency limits	
Stage \ Hz	50 Hz	60 Hz
Stage_1: Continuously Operation	47 - 53	57 - 63
Stage_2: 60mins Delay to Cut-Off	46 - 47 & 53 - 54	56 - 57 & 63 - 64
Stage_3: 10mins Delay to Cut-Off	45 - 46 & 54 - 55	55 - 56 & 64 - 65
Stage_4: Instant Cut-Of	< 45 & > 55	< 55 & > 65



Specifications

	PPS MFS-Lw Series:	::				PPS MFS-1Lw			IM SAA	PPS MFS-2Lw
PPS MFS-xxxL	PPS MFS-xxxLw Series (xxx: 070, 085, 100, 150, 200)), 200)		040	090	020	085	100	150	220
ú	Nominal Voltage						220 - 240 VAC			
Power	Operation Voltage Bandwidth (@ $25^{0}C$)	idth (@ 25°C					60 - 415 VAC			
, apply a	Ambient Temperature	Hur	Humidity		-5 to +45 °C	೦,		5 - 95 %RF	5 - 95 %RH, non-condensin	. <u>u</u>
4	Voltage	Low	High	11(110 VAC ± 3% with hysteresis	n hysteresis		285 VAC ±2	285 VAC ±2% with hysteresis	sis
ındııı	Frequency Lower / Upper	20Hz	zH09		45 / 55 Hz ±0.2Hz	0.2Hz		9/55	55 / 65 Hz ±0.2Hz	
	Voltage range					20	200 - 245 VAC ±2%	2%		
Output	Max. Current (A)							4.3		
	Continuous Operation (45°C) Current (A) @ Low Voltage	. ⁰ <i>C)</i> Current (/	4) @ Low					3.2		
Start Up Time, Time Delay	Time Delay			- 4 minutes - Zero on Pl	4 minutes (3'30" + 0" to 30" random)Zero on Production Line for first 30 mi	30" random) for first 30 mir	utes continuc	 4 minutes (3'30" + 0" to 30" random) 2ero on Production Line for first 30 minutes continuous operation of life cycle 	· life cycle	
Thermal protection	ction			- Temperat - Temperat	- Temperature limits +80 $^{\circ}\text{C}$ - Temperature rise 15 $^{\circ}\text{C}$ / 15 minutes	C 15 minutes				
Plastic Housing	b0					UL94	UL94 V-0 Flame Retardant	ardant		
IP Class							IP44			
Lifetime						Relay li	Relay lifetime cycles 350,000	350,000		
Connections						6.3mm	6.3mm x 0.8mm flat, terminal	terminal		
Cable Harness - Lengths	- Lengths					250mm / 5!	250mm / 550mm / 1000mm versions	nm versions		
Insulation Clas	Insulation Class, Transformer Windings						$H~(~180^{\circ}C)$			
		ECU					114 x 98 x 31			
Dimension (mm)	m) Trafo	Standaro Vertical	Standard installation Vertical installation					130x95x110 108x140x90		
Total weight (Kg)	(8)							4.3		

Safety instructions - Installation

What this chapter contains

This chapter contains the safety instructions which you must follow when installing, operating and servicing the **Power Protector Stabilizer MFS**. If ignored, physical injury or death may follow and/or damage may occur to the **PPS MFS**. Read the safety instructions before you work on the unit. These warnings are intended for all who work on the PPSMFS, or cable.

WARNING! The work described in this chapter may only be carried out by a qualified electrician. Ignoring the safety instructions can cause physical injury, death or/and damage to the equipment. Make sure that the device is disconnected from the mains (input power) during installation.

Beware of hot surfaces. Some parts, such as transformer, may remain hot for a while after disconnection of the electrical supply.

- Only qualified personnel are allowed to install and maintain the PPS MFS.
- PPS MFS is intended to be built into commercial refrigeration appliances or other enclosures that provide protection against certain external influences and, in any direction, protection against direct contact and electric shock.
- It shall be installed in an area where it is inaccessible without disassembly of the enclosing area.
- Never work on the PPS MFS or cable when main power is applied. Always ensure by measuring with a multimeter (impedance at least 1 Mohm) that voltage between device input phases INPUT and NEUTRAL is close to 0V. Externally supplied control circuits may cause dangerous voltages inside the device even when the main power on the drive is switched off.
- Do not make any insulation or voltage withstand tests on the device.
- When reconnecting the wiring, always check that the Phase - Neutral order is correct.
- Do not change the electrical installations of the PPS MFS. Changes may affect the safety performance or operation of the device unexpectedly. All customermade changes are on the customer's responsibility.
- Make sure that dust from borings and grindings does not enter the drive when installing. Electrically conductive dust inside the unit may cause damage or malfunctioning.
- Do not fasten the device by welding.
 Note: The fast-on terminals on the device are at a dangerously high voltage when the input power is on.

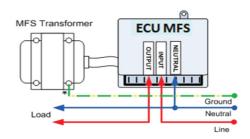


Installation and maintenance work

- The PPS MFS consist of two parts, the Electronic Control Unit (ECU) and the Autotransformer (Trafo). The ECU and the Trafo of the device is delivered in separates cardboard box. The type, size and material of the package depend on the frame size of the Autotransformer.
- The parts of the PPS MFS must be connected by using fast-on terminals taking in care the coloring code of the cables and ECU.
- PPS MFS is intended to be used with the protection of a fuse gG, type B, IEC60269-3-1.
- Confirm compatibility with connection terminals as well as insulation. The connectors are Fast On terminals 6.3x0.8mm
- The device must be installed in an upright position (beside figure) with allowance for adequate cooling.
 IP rating is met only when the ECU is installed in a vertical position with the connection tabs at the bottom. This is also important as the ECU also detects ambient temperature as one of its fea-



 An earth ground connection must be take place on to the Trafo. Detail of grounding Transformer Enclosure during implementation in the appliance. (IEC 60417-5019)



Before powering the device:

- Confirm color coding between ECU and Autotransformer
- Confirm the correct fitting of the terminals to ensure IP rating of the connections.



Fuse trouble shooting

How to determine why the thermal magnetic breaker nuisance trips?

The thermal magnetic breaker is installed to protect the build-in voltage stabilizer.

Cause: Circuit breakers trip.

Resolution:

- First, determine if the breaker trips on startup or if it trips after running for a while.
- If it trips at start-up but doesn't do it repeatable, it is caused by inrush current to either the voltage stabilizer or the compressor. Resetting the breaker will have no harm on the appliance
- If it trips at start-up and does it multiple times, there is a short circuit within the appliance and a service technician should be contacted.
- 4. If it breaks after some time, the appliance is overloaded. Ensure that the condenser and engine room are clean and give the unit some minutes to cool down before resetting the fuse. The start electronic on the compressor can also be faulty causing the compressor to run on the start condenser constantly.

Maintenance, diagnostic and repair procedures

The PPS MFS maintenance-free and is made up of non-repairable / refurbishable parts. In the event of a failure of the PPS MFS, both ECU and Trafo have to be replaced with new unused units. Part replacement is not advisable.

Storage

Should not be stored or and transport in high temperature or high humidity condition. Usage, beyond the specified shelf life could compromise product long term reliability. The suitable condition is +5 to +35°C and less than 95% RH in Relative Humidity indoor.

Applicable Ambient temperature and humidity range during transport and storage: -30 to +70°C, 5 to 95% RH.

End of life resource recovery and recycling procedures.

Disposal of Old Electrical & Electronic Equipment (Applicable in the European Union and other European countries with separate collection systems).



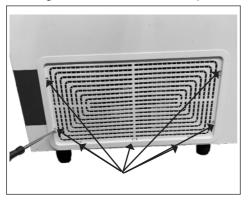
This symbol on the product or on its packaging indicates that this product shall not be treated

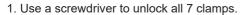
as household waste. Instead it shall be handed over to the applicable collection point for the recycling of electrical and electronic equipment. By ensuring this product is disposed of correctly, you will help prevent potential negative consequences for the environment and human health, which could otherwise be caused by inappropriate waste handling of this product.



Motor compartment

How to get access to the motor compartment.

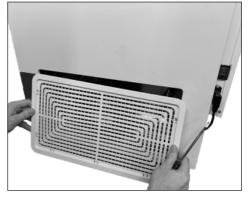






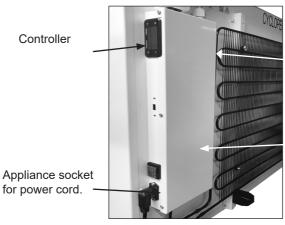


2. Unlock all 7 clamps



3.Gently pull the compressor grille.

Safety thermostat replacement

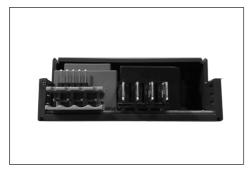


Circuit breaker

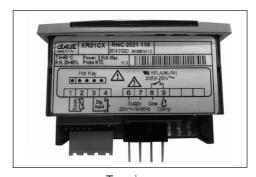
Electric junctionbox



Front with display and adjustments buttons



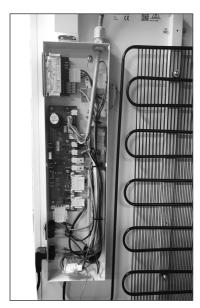
Back with electrical sockets



Top view



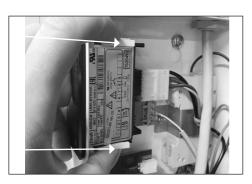




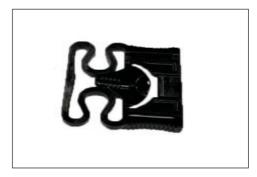
1. Access electrical componentsDismount 6 x Torx 20 screws and unmount the junction box lid



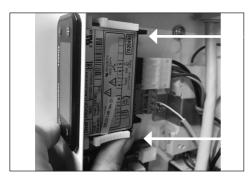
2. Remove grounding cable from junction box by unscrewing bolt with a wrench 6mm.



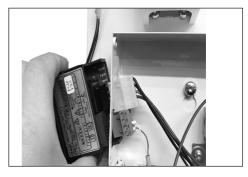
3. Remove 2 fixing clamps from thermostat. Slide the fixing clamps backwards



Fixing clamp



4. Use your finger to press and slide the lower clamp backward to remove form the thermosatat body



5. Push the thermostat out

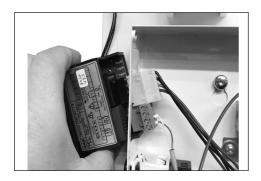


6. Switch the sensor wire plug from old socket to the new thermostat socket.

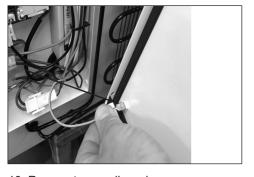


7. Switch the power wire plug from the oldto the new thermostat wire socket.

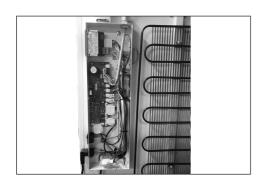




8. Bring the thermostat back in place.



10. Remount grounding wire.



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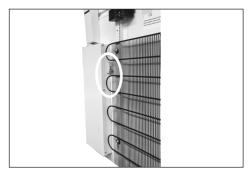
9. Use your finger to press and slide the upper clamp back in place to secure fixture of the thermostat.



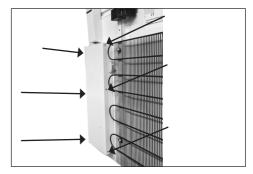
11. Remount junction box cover.

It's the same procedure that needs to be done for both of the thermostats

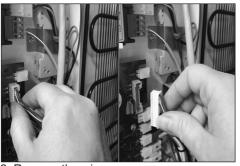
Circuit breaker replacement



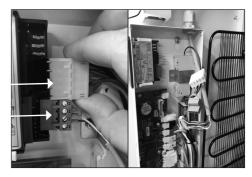
Circuit breaker is placed on the other side of the dixell



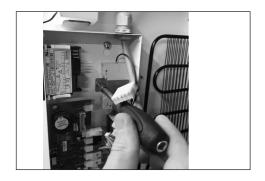
1. Dismount 6 x Torx 20 screws and unmount the junction box lid



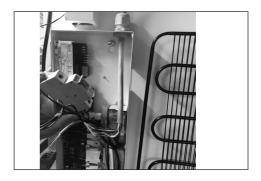
2. Remove the wires



3. Remove the wires



4. Used Torx 20 to loosen the screw



3. Pull the circuit breaker out and replace it.



Thermostat sensor replacement



The thermostat sensor is placed inside the compartment of the appliance.



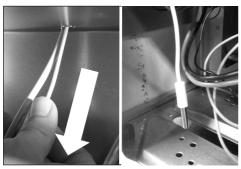
1. Dismount the sensor cover by loosen the 2 x torx screws – size 10.



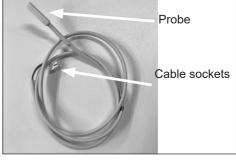
2. Take it out gently, remove the wire and the sensor from the cover.



In Compressor compartment, remove black sealing, and gently pull the white wire until the probe is visible.



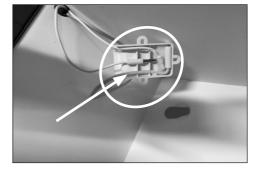
4. Gently pull the white wire until the probe is visible.



5. The thermostat sensor comes with probe, wire and cable socket.



6. **IMPORTANT!** When re-mounting the new thermostat sensor remember to properly seal the wire feed through.



7. **IMPORTANT!** When re-mounting the new thermometer make sure the wire is placed properly.



Voltage Stabilizer ECU replacement



1. The controoer is plaed in the compressor room



3.Used a flexible socket wrench

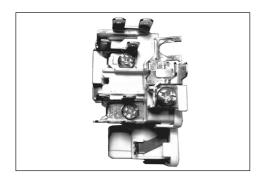


3.Loosen the 2 screws and remove the wires

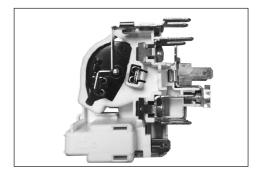


4. Exchange the wires from the old ECU to the new.

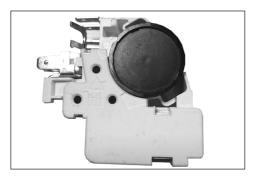
Starting device replacement



Front with terminals.



Right side view



Left side view.



The starting device is mounted on the left side of the compressor.



 Dismount the cover by pushing the cover lock from right to the left with a flat screw driver.



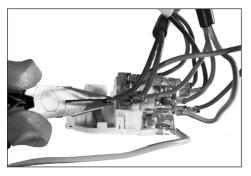
2. Pull out the cover to remove



3. Use a screw driver to losen 3 x screws.

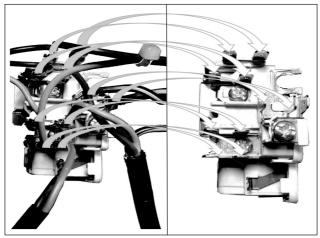


4. Use a screwdriver to loose the starting device from socket and pull.



5. Use a nose plier to unmount the wire sockets from starting device.

6. Exchange the wires 1/1 from the old starting device to the new one.



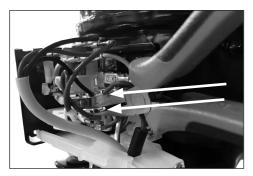
Run capacitor replacement



The run capasitor is placed in the left side of the compressor compartment, fixed to the compressor bracket.



2. Pull out the cover to remove



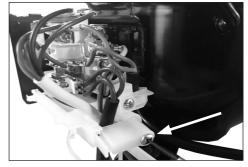
4. Use a nose plier to unmount the wire sockets.



 Dismount the cover by pushing the cover lock from right to the left with a flat screw driver.



3. Flip out the clamp to free the capasitor from the bracket.



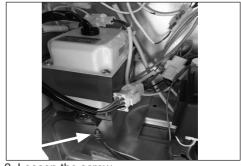
Loosen the screw for cord relieve and pulle out the wire. The capasitor kan be remounted in reverse ordrer.



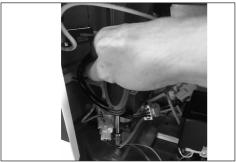
Transformer replacement



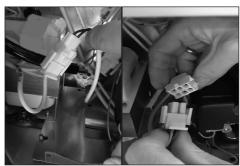
1.The transformer is placed on the left sideof the compressor compartment



2. Loosen the screw



3. Used a torx T20



4.Part the transformer power wires, bysqueezing on the side of the clamps fixingthe wire connection, the pull the plug/socketapartthe



5. Pull out the voltage stabilizer tranformer

Fan replacement VLS504A AC



The fan is placed at the left side of the compressor.



1. Dismount the fan from the bracket by losen the 2 hexagon bolts with a Socket wrench.



When mounting the fan please remember to secure the wires to the fan again.

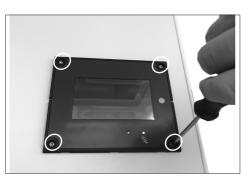


3. Use the nose plier to unmount the 2x cable sockets.



EMS Display

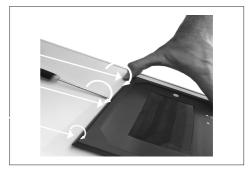




2.To unmount the display unfasten the 4 Torx 20 screws



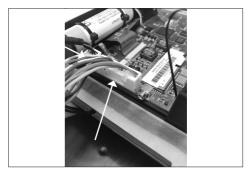
4. Display is off



1.Gently place a small screwdriver, under the top part of the display cover and twistthe screwdriver to unlock the 3 fixing points



3.By hand gently bring up the display thentilting it to the left



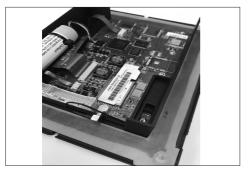
5.Loosen the 2 x wire plugs from the control unit by clicking on the side



6. Replace the control-unit/display



External antenna



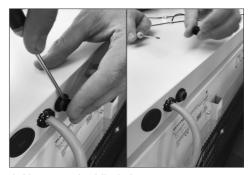
1. By hand gently losen the coaxial cab



2. Place the cable from the external antenna



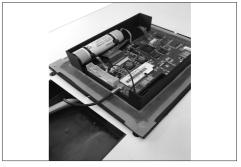
3. The external antenna is to be wired from the back of the lid



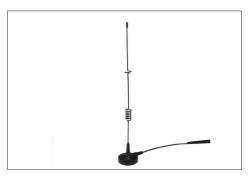
4. Unmount the blind plug



5. Push the antenna wire through the wire entry



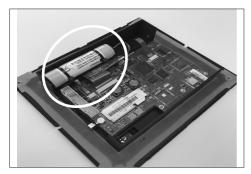
6.By hand gently mount the antenna cable plug into the antenna inlet socket on the electronic control unit



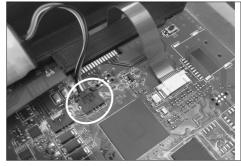
7.Place the external antenna as high up as possible in order to receive the best GSM signal available



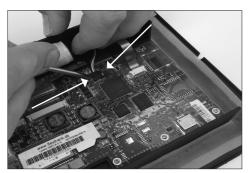
Battery change



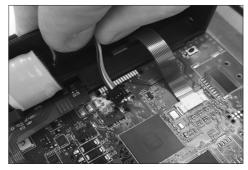
1. Battery position



2. Power wire connection to electronic control unit



3. By hand gently press the lock function on both sides of the power wire plug and slide backwards



4. The power wire is loose

Relay replacement





1. Used a flexible socket wrench



2. Used a flexible socket wrench



Power supply replacement





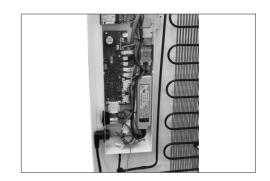




Replacement of connecting board

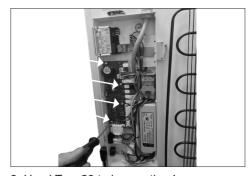


1.Access electrical components Dismount 6 x Torx 20 screws and unmount the junction-box lid





2. Remove grounding cable from junction box by unscrewing boltwith a wrench 6mm.



3. Used Torx 20 to loosen the 4 screws

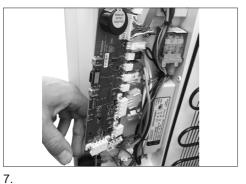


5. By hand gently press the lock function on both sides of the power wires plugs and slide backwards

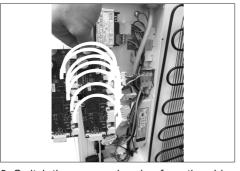


6.









9. Switch the power wire plug from the old to the new board wire socket.



10. Make sure the wire colors is one by one

Compressor replacement

Procedure of compressor switch.

- 1: **WARNING!** Drain coolant R600a from refrigeration system by vacuum suction.
- 2: **IMPORTANT!** Blow refrigeration system with NO/Nitrogen
- 3: Cut
 - A: Suction and pressure tube
 - B: Capillary tube
 - C: Dry filter
- 4: Dismount starting device
- 5: Dismount old compressor
- 6: Insert new compressor
- 7: Solder
 - A. Suction and pressure tube
 - B. Capillary tube
 - C. Dry filter
- 8: Install starting device

IMPORTANT! When solder copper tubes to iron tubes use silver tin

Filling of new refrigerant

- 9: Drain refrigeration system by vacuum suction
- Check type sticker for required amount of R600a to fill on refrigerant system



On-site checklist

- Is the green diode in the control panel on (Power check)?
- Temperature records (manual records, FT2 data)
- Is the internal temperature inside the acceptable range of +2° to +8°?
- Is the vaccine compartment clean and without condensation (water)?
- Is the Compressor running?
- Are baskets used and in place?
- Is the appliance placed according to instructions in the manual?
- Does the lid close tight to the cabinet and is the lid gasket in good condition?
- Is the grille for the compressor compartment clean?
- Are all electrical components working properly?
- Overall condition of the cabinet internal and external: any corrosion, rusting, cracks?
- Inspection of the refrigeration system (the condenser, evaporator, the whole refrigeration circuit/line)?



Trouble shooting

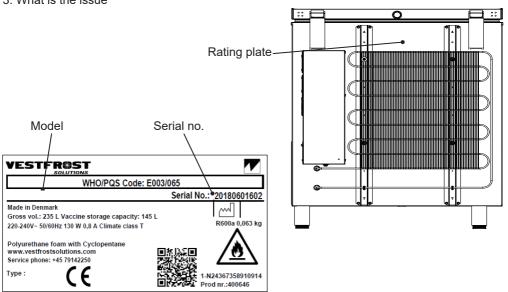
Fault	Possible cause	Remedy	
Compressor is not running.	Be patient, it is most likely that the compressor will start within a few minutes.	If this is not the case, check the following:	
	Power for appliance is not plugged in	Check that the power for appliance is plugged in	
	Power for stabilizer is not plugged in	Check that the power for stabilizer is plugged in	
	Power for appliance is not switched on	Check that the power for appliance is switched on	
	Power for stabilizer is not switched on	Check that the input voltage is within the input range of stabilizer	
	Stabilizer power fuse has blown	Check fuse	
	Stabilizer 6 min. time delay is in progress	Wait for the delay to end	
		- If the above is OK, call technical supervisor.	
Compressor is	The ventilation grille is blocked.	Ensure unhindered air circulation.	
running, and the temperature is too high.	The lid is not closed properly.	Ensure that the lid is closed properly.	
	The temperature in the room in which the appliance is installed is too high.	Shield the appliance against direct sun light and ensure more ventilation to the room.	
No temperature	The Thermometer is broken.	Change the thermometer.	
is displayed.	There is not enough light for the solar sensor.	Turn on the light.	



Technical support

When contacting Vestfrost Solutions technical support please supply below information:

- 1. Model
- 2. Serial number
- 3. What is the issue



Contact:

Vestfrost Solutions

Tel. +45 75142250

cce-service@vestfrostsolutions.com

Or visit our service-center webpage:

http://www.vestfrostsolutions.com/service-center/



Recycling procedures

Information for Users on Collection and Disposal Old Equipment and used Batteries



This symbol on the products, packaging, and/or accompanying documents mean that used electrical and electronic products and batteries should not be mixed with general household waste. For proper treatment, recovery and recycling of old products and used batteries, please take them to applicable collection points, in accordance with your national legislation and the Directives 2012/19/EU and 2006/66/EC.

By disposing of these products and batteries correctly, you will help to save valuable resources and prevent any potential negative effects on human health and the environment which could otherwise arise from inappropriate waste handling.

For more information about collection and recycling of old products and batteries, please contact your local municipality, your waste disposal service or the point of sale where you purchased the items.

Penalties may be applicable for incorrect disposal of this waste, in accordance with national legislation.